PORT OF REFUGE CONSIDERATIONS Brookes Bell

Time of events - PoR critical factor

activity	time	accumulate
fire broke out		0
LOF contract signed	2	2
Proceed to PoR option 1	34	36
Anchored PoR 1	13	49
Instructed to leave PoR 1	17	66
Nitric Acid inhibitor expired	1	67
Arrival at PoR option 2	7	74
Vinyl acetate inhibitor expired		83
Styrene monomer inhibitor expired		85
Nitric Acid container starts leaking		91
Proceeding to PoR option 3	21	95
arrival poR 3 and removal 7 DG containers	2	97
Container with Nitric Acid becoming unstable	7	104
Discharge completed	28	125







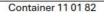
Instability of DG cargo due to long period

Nitric Acid containers

- Container in position
 Acid, is showing a pooling of produce
- Fine sand located absorb the produ
- A decontamination the ladder leading
- Minimal personne container, with ac









Signs of product leaking



Signs of product leaking



pH paper test – result pH 0



Fleet developments: Ras Al Khaimah Newbuilding Office, Workshop and Storage

- E&I workshop and storage
- Warehouses 2300m2
- Modern office facilities for 50 people
- Own quay side prepared for shore power
- Solar powered
- Storage area of 60,000m2



